

# AT-Series Reverse Osmosis System

## FLEXEON® AT - Series Commercial Reverse Osmosis

**Systems** set the industry standard with a compact, space saving design with high quality components. The AT - Series models are available in capacities of 500 and 1,000 gallons per day and feature 4" diameter sediment and carbon block pre - filters, low energy membranes, high pressure pump, and solenoid valve all mounted onto a corrosion - resistant, powder - coated aluminum frame. These models can also be upgraded for higher recovery rates by adding the concentrate recycle option.



## Benefits

- Fully Equipped and Customizable
- Expandable and Lightweight Design
- Compact Space Saving Design
- Components Easily Accessible
- Pre-Plumbed, Wired and Assembled
- Factory Tested and Preserved
- Low Operation Costs
- Low Maintenance Costs
- Easy Maintenance and Servicing
- CE Compliant
- 1-Year Limited Warranty
- Made in the U.S.A.

Engineered Water Treatment Solutions

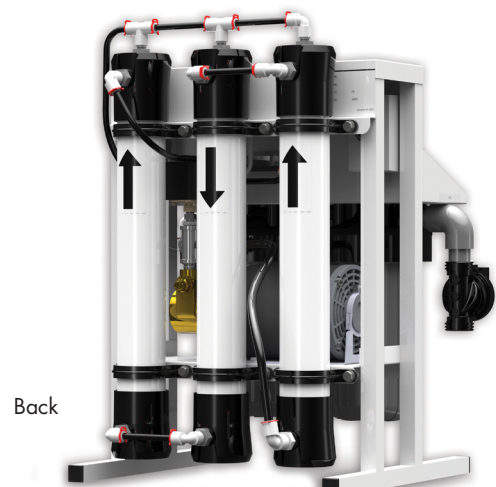
# FLEXEON AT-Series Reverse Osmosis Systems

## Standard Features

- AXEON® HF1 Low Energy Membranes
- AXEON PVC Membrane Housings
- AXEON 5 Micron Sediment Pre-Filter
- AXEON 10 Micron Carbon Block Pre-Filter
- AXEON by Pentair® Single O-Ring Cartridge Housings
- AXEON Permeate and Concentrate Flow Meters
- AXEON 0-100 psi Glycerin-Filled Pre-Filter Pressure Gauge
- AXEON 0-300 psi Glycerin-Filled Pump Pressure Gauge
- Manual On and Off Control Switch
- Feed Low Pressure Switch
- AXEON GC-Series Feed Solenoid Valve
- AXEON 316 Stainless Steel Concentrate Valve
- Fluid-O-Tech™ Low Lead Brass Rotary Vane High Pressure Pump
- ODP High Efficiency Carbonator Motor
- John Guest® Push/Pull Fittings with Locking Safety Clips
- White Powder Coated Aluminum Frame



AT-1000  
Reverse Osmosis System



## Options and Upgrades

- AXEON® HF4 Extra Low Energy Membranes
- AXEON® NF3 Nanofiltration Membranes
- AXEON® NF4 Nanofiltration Membranes
- AXEON® Stainless Steel Membrane Housings
- Concentrate Recycle Valve with Flow Meter
- HM Digital™ PS-100 TDS Controller
- HM Digital™ PS-200 Dual TDS Controller
- HM Digital™ PSC-150 TDS/Conductivity Controller
- Fluid-O-Tech™ Stainless Steel Rotary Vane Pump
- Minitrol Computer Controller
- Minitrol IF Computer Controller with Feed Flush
- S150 Computer Controller with Feed Flush
- High Pressure Tank Switch
- Chemical Pump Outlet
- Blending Valve
- Permeate Flush with Pressure Tank
- Permeate Flush with Atmospheric Tank
- Permeate Flush with Mechanical Float
- Permeate Sample Ports
- Single Wood Crate

## Reverse Osmosis System Packages

Models	AT-500 / AT-1000		
	STANDARD (S)	ADVANCED (A)	PREMIER (P)
<b>Frame</b>			
White Powder Coated Aluminum Frame	✓	✓	✓
<b>Controls</b>			
Manual On and Off Control Switch	✓		
Minitrol Computer Controller		✓	
Minitrol IF Computer Controller			✓
Pre-Treatment Lockout		✓	✓
Tank Level Input		✓	✓
LED Controller Display		✓	✓
Feed Solenoid Valve	✓	✓	✓
Concentrate Recycle Valve		✓	✓
Feed Low Pressure Switch 15-30 psi	✓	✓	✓
<b>Instrumentation</b>			
AXEON® Permeate Flow Meter	✓	✓	✓
AXEON® Concentrate Flow Meter	✓	✓	✓
Concentrate Recycle Flow Meter		✓	✓
AXEON® 3/16 Stainless Steel Concentrate Valve	✓	✓	✓
AXEON® 0-100 psi Pre-Filter In Pressure Gauge	✓	✓	✓
AXEON® 0-100 psi Pre-Filter Out Pressure Gauge	✓	✓	✓
AXEON® 0-300 psi Pump Pressure Gauge	✓	✓	✓
HM Digital™ PS-100 Permeate TDS Controller		✓	
HM Digital™ PS-202 Dual Permeate and Feed TDS Controller			✓
<b>Features</b>			
Feed Flush			✓
AXEON® 5 Micron Sediment Pre-Filter	✓	✓	✓
AXEON® 10 Micron Carbon Block Pre-Filter	✓	✓	✓
AXEON® by Pentek® Single O-Ring Filter Housings	✓	✓	✓
AXEON® HF1 Low Energy RO Membranes	✓		
AXEON® HF4 Extra Low Energy RO Membranes		✓	✓
AXEON® PVC Membrane Housings	✓	✓	✓
Fluid-O-Tech™ Brass Rotary Vane High Pressure Pump	✓	✓	
Fluid-O-Tech™ Stainless Steel Rotary Vane Pump			✓
ODP High Efficiency Carbonator Motor	✓	✓	✓

**Note:** All 50Hz systems come standard with AXEON HF4 Extra Low Energy RO Membranes.

## Naming Matrix

- **A** = Frame Style
- **T** = Feed Water Type - Tap Water (T), Brackish Water (B), Sea Water (S)
- **XXXX** = Rated Production in Gallons Per Day Based on Standard Test Conditions
- **S, A, P** = System Package Identifiers

FLEXEON AT-Series	Standard (S)	Advanced (A)	Premier (P)
FLEXEON AT-500	AT-500S	AT-500A	AT-500P
FLEXEON AT-1000	AT-1000S	AT-1000A	AT-1000P



# AT-Series Reverse Osmosis System

## Specifications

Models	AT-500	AT-1000
<b>Design</b>		
System Capacity gpd (lpd)	500 (1,893)	1000 (3,785)
Configuration	Single Pass	Single Pass
Feed Water Source ***	TDS <2000 ppm	TDS <2000 ppm
Standard Recovery Rate <sup>†</sup>	26%	41%
Recovery with Concentrate Recycle	Up to 75%	Up to 75%
<b>Rejection and Flow Rates</b>		
Nominal Salt Rejection %	98.5	98.5
Permeate Flow* gpm (lpm)	0.35 (1.32)	0.69 (2.61)
Minimum Feed Flow gpm (lpm)	1.35 (5.11)	1.69 (6.40)
Maximum Feed Flow gpm (lpm)	3.00 (11.36)	4.00 (15.14)
Minimum Concentrate Flow gpm (lpm)	1.00 (3.78)	1.00 (3.78)
<b>Connections</b>		
Feed	1 FNPT	1 FNPT
Permeate	3/8 Tube	3/8 Tube
Concentrate	3/8 Tube	3/8 Tube
<b>Membranes</b>		
Membrane(s) Per Vessel	1	1
Membrane Quantity	2	3
Membrane Size	2521	2521
<b>Vessels</b>		
Vessel Array	1:1	1:1:1
Vessel Quantity	2	3
<b>Standard Pump</b>		
Pump Type	Rotary Vane 401 Brass or 411 SS	Rotary Vane 601 Brass or 611 SS 60
Motor (hp)	1/8	1/2
RPM @ 60 (50 Hz)	1725 (1465)	1725 (1465)
<b>Electrical</b>		
Standard Voltage	110V, 60Hz, 1 PH, 6.6A	110V, 60Hz, 1 PH, 8.2A
Voltage Options	220V, 60Hz, 1 PH, 3.2A 220V, 50Hz, 1 PH, 3.7A	220V, 60Hz, 1 PH, 3.9A, 220V, 50Hz, 1 PH, 4.1A
<b>System Dimensions</b>		
L x W x H (in / cm)	14 x 20 x 27 (36 x 51 x 69)	14 x 20 x 27 (36 x 51 x 69)
Weight (lb / kg)	65 (29.5)	70 (31.8)

\* Product Flow rates and recovery are based on equipment test parameters.

\*\* Does not include operating space requirements.

\*\*\* Treatment ability of the RO system is dependent on feed water quality. Performance projections must be run for each installation.

## Operating Limits

Maximum Feed Temperature °F (°C)	85 (29.00)	Maximum Turbidity (NTU)	1
Minimum Feed Temperature °F (°C)	40 (4.44)	Maximum Free Chlorine (ppm)	0
Maximum Ambient Temperature °F (°C)	120 (48.89)	Maximum TDS (ppm)	<2000
Minimum Ambient Temperature °F	40 (4.44)	Maximum Hardness (gpg) <sup>††</sup>	0
Maximum Feed Pressure (psi)	85 (5.86)	Maximum pH (Continuous)	11
Minimum Feed Pressure (psi)	45 (3.10)	Minimum pH (Continuous)	5
Maximum Operating Pressure psi (bar)	150 (10.34)	Maximum pH (Cleaning 30 Min.)	12
Maximum SDI Rating (SDI)	<3	Minimum pH (Cleaning 30 Min.)	2

Test Parameters: 550 TDS Filtered (5 Micron), De-Chlorinated, Municipal Feed Water, 65 psi (4.50 bar) Feed Pressure, 150 psi (10.34 bar) Operating Pressure, 77 Degrees F (25 Degrees C), Recovery as stated, 7.0 pH. Data taken after 60 minutes of operation.

<sup>†</sup> Low temperatures and high feed water TDS levels will significantly affect systems production capabilities. Computer projections should be run for individual applications.

<sup>††</sup> Scale prevention measures must be taken to prolong membrane life.



MKTF-146-C

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